

# TYPE APPROVAL CERTIFICATE

**This is to certify:****That the Pipe Couplings, Bite and Compression Type**

with type designation(s)

**Bite Type Compression tube fitting**

Issued to

**BMT Co., Ltd.****Yangsan-si, Gyeongsangnam-do, Republic of Korea**

is found to comply with

**DNV GL rules for classification – Ships Pt.4 Ch.6 Piping systems****DNVGL-OS-D101 – Marine and machinery systems and equipment, Edition January 2018****DNV GL class programme DNVGL-CP-0185 – Type approval – Mechanical joints****Application :****Product(s) approved by this certificate is/are accepted for installation on vessels classed by DNV GL.****Temperature range: -55°C to + 400°C****Max. working press.: 100 to 630 bar (see page 2)****Sizes: 4 mm to 42 mm**Issued at **Høvik** on **2020-03-03**for **DNV GL**This Certificate is valid until **2023-12-31**.DNV GL local station: **Busan**Approval Engineer: **Adel Samiei**

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**Zeinab Sharifi**  
**Head of Section**

This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.



## Product description

Bite type tube fittings for DIN2353 LL, L and S series made of stainless steel SUS316, ASTM A276 and JIS G4303

## Application/Limitation

Maximum working pressure and sizes:

Series	Tube O.D [mm]	Working pressure [bar]
LL	4,6,8,10,12	100
L	6,8,10,12,15	250
	18,22	160
	28,35,42	100
S	6,8,10,12,14	630
	16,20,25	400
	30,38	315

For couplings at elevated temperatures, the maximum working pressure has to be reduced with the following factors:

Temperature °C	≤20	50	100	150	200	250	300	350	400
Correction factor	1	0,95	0,85	0,77	0,71	0,67	0,63	0,6	0,58

Couplings covered by this certificate are only to be used in piping classes I, II and III in below applications <sup>(3)</sup>:

<b>1) Flammable fluids (flash point ≤ 60°C)</b> <ul style="list-style-type: none"> <li>- Cargo oil lines <sup>(1)</sup></li> <li>- Crude oil washing lines <sup>(1)</sup></li> <li>- Vent lines</li> </ul> <b>2) Inert gas</b> <ul style="list-style-type: none"> <li>- Water seal effluent lines</li> <li>- Scrubber effluent lines</li> <li>- Main lines <sup>(1)</sup></li> <li>- Distributions lines <sup>(1)</sup></li> </ul> <b>3) Flammable fluids (flash point &gt; 60°C)</b> <ul style="list-style-type: none"> <li>- Cargo oil lines <sup>(1)</sup></li> <li>- Fuel oil lines</li> <li>- Lubricating oil lines</li> <li>- Hydraulic oil</li> <li>- Thermal oil</li> </ul>	<b>4) Fresh water</b> <ul style="list-style-type: none"> <li>- Cooling water system</li> <li>- Condensate return</li> <li>- Non-essential system</li> </ul> <b>5) Sanitary/drains/scuppers</b> <ul style="list-style-type: none"> <li>- Deck drains (internal) <sup>(2)</sup></li> <li>- Sanitary drains</li> </ul> <b>6) Sounding/vent</b> <ul style="list-style-type: none"> <li>- Water tanks/dry spaces</li> <li>- Oil tanks (f.p. &gt; 60°C)</li> </ul> <b>7) Miscellaneous</b> <ul style="list-style-type: none"> <li>- Starting/control air</li> <li>- Service air (non-essential)</li> <li>- Brine</li> <li>- CO<sub>2</sub> system</li> <li>- Steam</li> </ul>
<p>(1) Only in pump rooms and open decks.  (2) Only above bulkhead deck of passenger ships and freeboard deck of cargo ships.  (3) Not permitted in seawater applications</p>	

Threaded connections where pressure-tight joints are made on the threads with parallel or tapered threads shall not be used for piping systems conveying toxic or flammable media or services where fatigue, severe erosion or crevice corrosion is expected to occur. For other applications threaded connections with pressure-tight joints on threads may be used for outside diameters:

- In CO<sub>2</sub> systems shall be allowed only inside protected spaces and in CO<sub>2</sub> cylinder rooms
- Threaded joints with tapered thread shall be allowed for:
  - o class I, outside diameter not more than 33.7 mm
  - o class II and class III, outside diameter not more than 60.3 mm
- Threaded joints with parallel thread shall be allowed for class III, outside diameter not more than 60.3 mm.

The approval is only valid when the couplings are assembled with tubing of correct temper and tolerances as recommended by the manufacturer. These couplings should not be used on tubes in cold fabricated (hard temper) conditions.

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Certificate No: **TAP000021V**

Couplings covered by this certificate shall not be installed in systems subject to pressure below atmospheric or vacuum conditions.

### **Type Approval documentation**

Manufacturer's product catalogue BMT Co., Ltd DIN2353

Manufacturer drawings: DU-06L (dated 2005-05-22), DU-06S (dated 2005-05-23), DMC-06L-2N (dated 2005-03-08), DMC-06S-4N (dated 2005-08-08), DUT-06L (dated 2005-08-11), DUT-06S (dated 2005-08-11), DN-06L (dated 2005-07-02), DN-06S (dated 2005-05-23), DS-06L (dated 2005-05-23), DS-06S (dated 2005-05-23), DME-06S-4R (dated 2005-08-13), DME-06-2R (dated 2005-08-13), DUE-06L (dated 2005-08-09), DUE-06S (dated 2005-08-09)

Test Reports:

Burst pressure test: PTR-190705-01 (dated 2019-07-05), BTR-110323-02 (dated 2011-03-23), PTR-161222-01 (dated 2016-12-22), BTR-D060912-01 (dated 2006-09-12), BTR-D060327-03 (dated 2006-03-27) / Tightness test: PTR-161222-02 (dated 2016-12-22), BTR-D60613-04 (dated 2006-06-13) / Vibration test: BTR-D060613-02 (dated 2006-06-13) / Pressure pulsation test: BTR-D60613-03 (dated 2006-06-13) / Repeated assembly test: BTR-D60613-05 (dated 2006-06-13) / Pull-out test: BTR-D60613-06 (dated 2006-06-13)

### **Tests carried out**

Leakage, repeated assembly, burst pressure, pull-out, vibration & pressure pulsation tests

### **Marking of product**

For traceability to this type approval, the products are to be marked with:

- Manufacturer's name or trade mark
- Type designation

### **Periodical assessment**

For retention of the Type Approval, a DNV GL Surveyor shall perform periodical assessment after two years (+/- 90 days) and after 3.5 years (+/- 90 days) to verify that the conditions for the approval are complied with. Reference is made to DNVGL-CP-0338.